# 1969 – 1972 4wd Blazer/Jimmy Hidden Receiver Hitch
# Will also fit 69'-72' Chevy/GMC Short bed 4wd Trucks

*For leaf spring applications only*

**Parts Included:**

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| 1 ea | Receiver Hitch |
| 8 ea | ½"-13 x 11/4" gr. 5 Bolt |
| 8 ea | ½-13 gr. 5 Nut |
| 8 ea | ½" Lock Washer |
| 8 ea | ½" Flat Washer |



**Note:**

- The Factory License Plate holder will have to be modified for access to the receiver.
- A hinged (Flip Up) license plate holder (purchased separately) is used to mount the license plate .
- The hitch is designed to work with rear mounted tanks including a factory Blazer tank.
- The hitch is designed to work with factory 4wd leaf spring trucks with a factory rear sport bumper.

**Instructions:**

1. Remove the factory Left and Right outer bumper brackets from the frame and bumper.
2. Ensure there are no obstructions to the sides of the frame that might interfere with mounting the hitch.
3. Align the hitch with the frame sides and raise into position.
4. Align the rear most hitch mounting hole with the frame's outer bumper bracket mounting holes. (These holes are slotted for adjustment)
5. Ensure the forward angle plate of the hitch is firmly positioned against the bottom of the frame.
6. Place a ½" bolt into the L and R rear bumper bracket mounting holes holding the hitch in place.
7. Adjust the forward and rear position of the hitch so that the receiver opening is just resting against the license plate bracket.
8. Reinstall the outer bumper brackets.
9. Ensure the hitch and bumper are positioned as desired.
10. Using the hitch mounting holes as a guide, mark and drill the six remaining holes through the frame.
11. Install the remaining ½" bolt hardware into the mounting holes and tighten all bolts.
12. Mark the backside of the license plate bracket where it needs to be cut to allow access to the receiver hitch.
13. Remove the license plate bracket and cut opening as necessary.
14. Reinstall the license plate bracket and install the hinged license plate holder.

